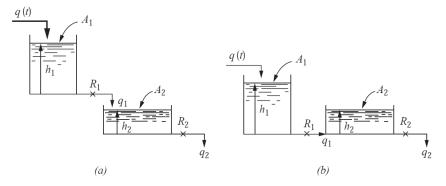
## UCH1603 Process Dynamics and Control First Order Systems in Series

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## First Order Systems in Series



#### FIGURE 6-1

Two-tank liquid-level system: (a) Noninteracting; (b) interacting.

## (a) Non-interacting Systems in Series

Tank-1: Material balance:

$$q - q_1 = A_1 \frac{dh_1}{dt} \tag{1}$$

Relation between  $q_1$  and  $h_1$ :

$$q_1 = \frac{h_1}{R_1} \tag{2}$$

Tank-2: Material balance:

$$q_1 - q_2 = A_2 \frac{dh_2}{dt} \tag{3}$$

Relation between  $q_2$  and  $h_2$ :

$$q_2 = \frac{h_2}{R_2} \tag{4}$$

Writing the above equations in deviation variables  $\{Q = q - q_s; Q_1 = q_1 - q_{1s} H_1 = h_1 - h_{1s}; H_2 = h_2 - h_{2s} \}$ , taking Laplace transforms, and using  $A_1R_1 = \tau_1$ ;  $A_2R_2 = \tau_2$ , we get

$$\frac{H_{1}(s)}{Q(s)} = \frac{R_{1}}{\tau_{1}s + 1}$$
(5)
$$\frac{Q_{1}(s)}{Q(s)} = \frac{1}{\tau_{1}s + 1}$$
(6)
$$\frac{H_{2}(s)}{Q_{1}(s)} = \frac{R_{2}}{\tau_{2}s + 1}$$
(7)

#### And,

$$\frac{H_2(s)}{Q(s)} = \frac{1}{\tau_1 s + 1} \frac{R_2}{\tau_2 s + 1}$$
(8)  
$$\frac{Q_2(s)}{Q(s)} = \frac{1}{\tau_1 s + 1} \frac{1}{\tau_2 s + 1}$$
(9)

Eqn.(9) can be generalized for multiple (non-interacting) systems in series as

$$\frac{Q_N(s)}{Q(s)} = \frac{K_{p1}}{\tau_1 s + 1} \frac{K_{p2}}{\tau_2 s + 1} \cdots \frac{K_{pN}}{\tau_N s + 1}$$
(10)  
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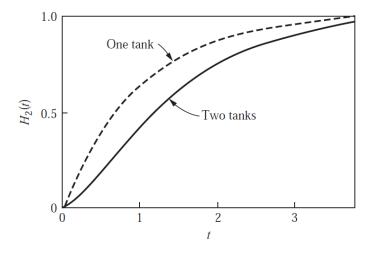
$$\frac{H_2(s)}{Q(s)} = \frac{R_2}{(\tau_1 s + 1)(\tau_2 s + 1)}$$

For a unit-step change in Q, we obtain

$$H_2(s) = \frac{1}{s} \frac{R_2}{(\tau_1 s + 1)(\tau_2 s + 1)}$$

Inversion by means of partial fraction expansion gives

$$H_2(t) = R_2 \left[ 1 - \frac{\tau_1 \tau_2}{\tau_1 - \tau_2} \left( \frac{1}{\tau_2} e^{-t/\tau_1} - \frac{1}{\tau_1} e^{-t/\tau_2} \right) \right]$$



### FIGURE 6–2

Transient response of liquid-level system (Example 6.1).

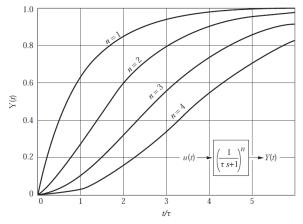


FIGURE 6–5 Step response of noninteracting first-order systems in series.



FIGURE 6–4 Noninteracting first-order systems

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## (b) Interacting Systems in Series

Tank: 1 Material balance:

$$q - q_1 = A_1 \frac{dh_1}{dt} \tag{11}$$

Flow from tank-1 depends on the level difference  $h_1 - h_2$ . It can be written as

$$q_1 = \frac{h_1 - h_2}{R_1} \tag{12}$$

Tank: 2 Material balance:

$$q_1 - q_2 = A_2 \frac{dh_2}{dt} \tag{13}$$

Flow from tank-2 depends on the level  $h_2$ . It can be written as

$$q_2 = \frac{h_2}{R_2} \tag{14}$$

From Eqns.(11) and (12), we get

$$A_1 R_1 \frac{dh_1}{dt} + (h_1 - h_2) = R_1 q \tag{15}$$

Similarly, from Eqns.(13), (14) and (12)we get

$$A_2 R_2 \frac{dh_2}{dt} + \left(1 + \frac{R_2}{R_1}\right) h_2 - \frac{R_2}{R_1} h_1 = 0$$
 (16)

After rearranging the terms and taking Laplace transforms for the above equations, we get

$$(A_1R_1s+1)H_1(s) - H_2(s) = R_1Q(s)$$
(17)

$$-\frac{R_2}{R_1}H_1(s) + \left[A_2R_2s + \left(1 + \frac{R_2}{R_1}\right)\right]H_2(s) = 0$$
(18)

Eliminating  $H_2(s)$  from Eqns.(17) and (18), and using  $A_1R_1 = \tau_1$ ,  $A_2R_2 = \tau_2$  we get,

$$\frac{H_1(s)}{Q(s)} = \frac{\tau_2 R_1 s + (R_1 + R_2)}{\tau_1 \tau_2 s^2 + (\tau_1 + \tau_2 + A_1 R_2) s + 1}$$
(19)

Similarly, eliminating  $H_1(s)$ , from Eqns.(17) and (18), we get

$$\frac{H_2(s)}{Q(s)} = \frac{R_2}{\tau_1 \tau_2 s^2 + (\tau_1 + \tau_2 + A_1 R_2)s + 1}$$
(20)

From Eqn.(19), we could see that tank-1 is also showing second-order behavior. This is because of the effect of interaction. The response of tank-2 is second order, which is as expected. This response is slower in comparison with non-interacting system {Compare Eqns. and ... }, because of the term  $A_1R_2$  to the coefficient of s.

# Comparison between Non-interacting and Interacting Systems

Non-interacting:

$$\frac{H_2(s)}{Q(s)} = \frac{R_2}{(\tau_1 s + 1)(\tau_2 s + 1)} = \frac{R_2}{\tau_1 \tau_2 s^2 + (\tau_1 + \tau_2)s + 1}$$
  
Interacting:

$$\frac{H_2(s)}{Q(s)} = \frac{R_2}{\tau_1 \tau_2 s^2 + (\tau_1 + \tau_2 + A_1 R_2)s + 1}$$

The difference between the transfer function for the non-interacting system, and that for the interacting system, is the presence of cross-product term  $A_1R_2$  in the coefficient of *s*.

## Comparison (contd..)

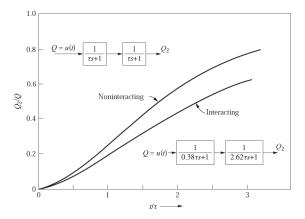


FIGURE 6–7 Effect of interaction on step response of two-tank system.

Here,  $\tau_1 = \tau_2$ , and  $A_1 = A_2$ . Interacting system is more sluggish than the noninteracting system.